Porteous Fastener Company

Product Information Sheet

Heavy Hex Nuts, Grade 2H, Inch Series



- > PFC Product Categories: 00212, 00216, & 00217.
- ➤ Typical Material: 1045 steel
- Material and Mechanical Properties: Purchased to meet ASTM A194 Grade 2H.
- Dimensions: ASME/ANSI B18.2.2
- ➤ Hot-Dip Galvanized: Purchased to meet ASTM A153 and/or ASTM F2329.
 - HDG nuts are tapped oversize per ASTM A563.
- Hardness: HRC 24-35 (up to 1 ½"), HRB 95 to HRC 35 (sizes over 1 ½")
- > Proof Load Strength: 175,000 PSI
 - Proof load is defined as an axially-applied load using a bolt or mandrel that must be supported by a nut without evidence of thread stripping or rupture.

| Wrench / Socket Sizes - Heavy Hex Nuts | | | | | | | |
|--|----------------|-----------|----------------|--------------|----------------|--------------|----------------|
| Bolt Size | Socket Size | Bolt Size | Socket Size | Bolt Size | Socket Size | Bolt Size | Socket Size |
| 1/4 | 1/2 | 9/16 | 15/16 | 1 1/8 | 1 13/16 | 2 | 3 1/8 |
| 5/16 | 9/16 | 5/8 | 1 1/16 | 1 1/4 | 2 | 2 1/4 | 3 1/2 |
| 3/8 | 11/16 | 3/4 | 1 1/4 | 1 3/8 | 2 3/16 | 2 1/2 | 3 7/8 |
| 7/16 | 3/4 | 7/8 | 1 7/16 | 1 1/2 | 2 3/8 | 2 3/4 | 4 1/4 |
| 1/2 | 7/8 | 1 | 1 5/8 | 1 3/4 | 2 3/4 | 3 | 4 5/8 |